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D4820-1**Job Sheet 183970****Part No:** D4820-1**Job Qty:** 4 ea**Part Name:** Fpc Clip Base**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 10/1/18**Job Tracking No:****Due Date:** 10/12/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	0.09	Waterjet 1		SE 18/10/18
120	QC	4 pcs		10/12/18	0.00	0.00	QC8		DAS 38
130	Small Fab	4 pcs		10/12/18	0.00	0.04	Small Fab-7		58 FEB 07 2019
140	QC	4 pcs		10/12/18	0.00	0.00	QC5		9-89 DAS 19-02-11
180	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3		28
190	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		9-89 FEB 20 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0800 sf (.02 ea)	100-Waterjet	21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	0	270	0

Part Specifications

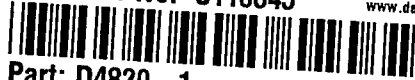
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip Base	0.129Inches + 0.005 - 0.001	0.134 0.128	0.130 Diameter	
2	Clip Base	0.750Inches ± 0.030	0.780 0.720	0.751	
3	Clip Base	2.000Inches ± 0.030	2.030 1.970	2.004	
4	Clip Base	0.750Inches ± 0.030	0.780 0.720	0.749	

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Container No: S116345



Part: D4820-1

Job No: 183970

Serial No/Batch: S116345

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/05/18